

## **ABOUT THE COURSE**

Following a general introduction to fatigue and fracture, with examples of service failures, current and developing fatigue design and assessment methods will be described. The course will go on to explain the importance of crack/flaw analysis in structural design and safety assessment and illuminate its wide range of applicability. It will give a deep understanding of the major results and criteria underpinning modern fracture mechanics, the assumptions behind them and important limitations. Attendees will gain a better understanding of material selection for fatigue and fracture resistance and learn about codified procedures for flaw evaluation.

The course will introduce fundamental concepts of Engineering critical assessment / Fitness for service assessments; from stress intensity factor, CTOD and J-integral to methods of measuring and calculating fracture toughness for use in the ECA assessment. The fracture and fatigue crack growth assessment methodology of BS 7910 shall be presented and illustrated with examples

## **WHO SHOULD ATTEND**

Engineers and scientists involved in the design, operation and assessment of both onshore and offshore structures.

## **COST**

The registration fee of the workshop will be £650 + VAT (UK only) which includes course notes and lunches. You should make your own arrangements for accommodation.

## **PAYMENT**

Payments can be made by cheque (made payable to ASRANet Ltd.), cash or bank transfer. Please enquire for details.

## **VENUE**

ASRANet Ltd.  
St Georges Building  
5 St Vincent Place  
Glasgow, G1 2DH  
Scotland, UK

## **NOTE**

**Please do not make your travel arrangements until you receive an Invoice from us.**

## **CONTACT**

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# **Fatigue and Fracture (Structural Integrity)**

**23-24 August 2018  
Glasgow, UK**



## PROGRAMME

### Thursday 23<sup>rd</sup> August

09.00 - 10.30 Lecture 1: Introduction and S – N Curve  
*Dr Helena Polezhayeva*

10.30 - 10.45 *Break*

10.45 - 12.15 Lecture 2: Effect of Stress Concentration specific to offshore structures  
*Dr Helena Polezhayeva*

12.15 -13.30 *Lunch*

13.30 – 15.00 Lecture 3: Rules for Fatigue design of Welded Structures, Effects of Random Loads, Mean Stress, Thickness and Material Strength  
*Dr Helena Polezhayeva*

15.00 - 15.30 *Break*

15.30 - 17.00 Lecture 4: Application of Fracture Mechanics and Post Weld Improvement Techniques  
*Dr Helena Polezhayeva*

### Friday 24<sup>th</sup> August

09.00 - 10.30 Lecture 5: Fundamentals of fracture mechanics  
Dr Bostjan Bezensek

10.30 - 10.45 *Break*

10.45 - 12.15 Lecture 6: Determination of fracture toughness  
Dr Bostjan Bezensek

12.15 -13.30 *Lunch*

13.30 - 15.00 Lecture 7: Engineering Critical Assessment (ECA)  
Dr Bostjan Bezensek

15.00 - 15.30 *Break*

15.30 - 17.00 Lecture 8: Application of fatigue crack growth and fracture assessment examples  
Dr Bostjan Bezensek

the ECA (Engineering Critical Assessment) for delivery of subsea pipelines in Royal Dutch Shell group and leader in the fitness for service support to upstream and downstream asset.

#### **ABOUT THE LECTURERS:**

**Dr Helena** has more than 30 years' experience, and is internationally recognised as a fatigue expert, specialising in the development of spectral fatigue analysis and fatigue assessment procedures for a wide variety of ship types and offshore structures. Dr Helena also has expertise in fatigue related consultancy and research including fatigue testing and numerical analysis as well as the development and delivery of fatigue training. Helena was awarded a Royal Society Fellowship in 1994 for her Post-Doctoral research

**Dr. Bezensek** holds an undergraduate degree in Mechanical Engineering from University of Maribor, Slovenia and a Doctor of Philosophy degree in fracture mechanics and failure assessment from University of Glasgow, Scotland, UK. He is a Chartered Engineer and member of British standard BS 7910 committees since 2008.

Dr. Bezensek has over 15 years of experience in structural integrity assessments with emphasis on fatigue and fracture of corrosion and crack like defects. His early career focused on the nuclear application and he was a member of the ASME Section XI working group on pipe flaw evaluation as well as contributing to the UK's R6 programme.

In recent years his focus is on the petrochemical (Oil & Gas) sector. He is the subject matter expert on

## Evaluation of Local Strain Applications

### LECTURE INFO

#### **Lecture 1: Introduction and S-N Curve**

Fatigue mechanism of materials  
Fatigue mechanism of welded structures  
Fatigue design principles  
Fatigue damage models  
Uncertainties in fatigue damage prediction  
Major factors affecting fatigue life  
Origin of SN curve & Fatigue test  
Segments of SN curve  
SN curve for welded structural details

#### **Lecture 2: Effect of Stress Concentration**

Introduction and lessons learned from the past  
Definition of stress concentration factor (SCF)  
Methods for assessing SCF  
Stress concentration in hull structural details  
Stress concentration at welds  
Finite element modelling for SCF

#### **Lecture 3: Rules for Fatigue design of Welded Structures**

Fatigue assessment process for hull and offshore structures  
Assessment of local stress in structural details for fatigue analysis  
Evaluation of hot-spot stress  
Secondary stress  
Design SN curve  
Strain-Life Criterion-based Approach Basics and Application  
Local Strain Methodology  
Strain Life Cyclic Curves  
Strain-Life Criterion for Fatigue

#### **Lecture 4: Application of Fracture Mechanics**

Fracture Mechanics: Basic concepts  
Fatigue crack propagation  
Stress intensity factor  
Evaluation of stress intensities  
Evaluation of (residual) fatigue life  
Fatigue Crack Propagation: Consequences  
Welding Improvement Techniques  
Loading and Environmental Conditions  
Limitations

#### **Lecture 5: Fundamentals of fracture mechanics**

Basics of stress intensity factor, crack tip plasticity, CTOD and J-integral. Will also discuss the physics of the fracture process.

#### **Lecture 6: Determination of fracture toughness**

Fracture toughness testing to BS 7448 and determination of fracture toughness from CTOD and Charpy data as per BS 7910 guidance

#### **Lecture 7: Engineering Critical Assessment**

Concept of failure assessment diagram for fracture assessment and present key steps in BS 7910 fracture assessment procedure. Also includes a few slides on Fatigue crack growth using Paris law.

#### **Lecture 8: Application of fatigue crack growth and fracture assessment examples**

Two examples: a ship deck under combined fatigue crack growth and fracture assessment and a pipe under brittle fracture.